



## Green Statement

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WE DO NOT INHERIT THE EARTH FROM OUR ANCESTORS,  
WE BORROW IT FROM OUR CHILDREN.

- NATIVE AMERICAN PROVERB

Allseating is **committed** to developing responsible work environments and sustainable business practices that meets the **needs** of today without compromising the welfare of our **future generations**.

We constantly **strive** towards manufacturing high quality products while incorporating environmentally **sustainable** designs, materials, features and operational practices. Environmental sustainability is a key factor in the **design process**.

**Did you know ?** Three of our most popular chair series are made from 25% recycled materials and are more than **95% recyclable!**

Read on, to find out more about specific programs at Allseating, towards a better, greener world !

## **Conscious ...Responsible ...Aware ... every step of the way !**

### **The Office...**

- ❖ Blue and Green bin program.
- ❖ Documents are shredded and recycled.
- ❖ Recycled paper is used for printing and copying.
- ❖ Encouraging a paperless office: purchase orders are scanned, work orders electronically generated.
- ❖ Use of Eco-Rez printer and copier toner cartridges.

### **Manufacturing Process...**

- ❖ Use of water based adhesives that have no health hazards or toxicity.
- ❖ The foam used in our chairs – is manufactured using Polyol and Isocinate – both compounds are free of CFC and formaldehyde.
- ❖ Compacting waste packaging materials (carton and corrugated boxes) to reduce - pollution from fuel emissions and high cost of disposal.
- ❖ Inter-changeable components are offered across brands/product series to reduce stocks held in addition to efficient delivery.
- ❖ All metal components of the chairs are sent for recycling.
- ❖ The complete manufacturing process is both CFC and VOC free.

## **Packaging & Delivery**

- ❖ Our chairs are shipped "knocked down" which reduces 50-75% of cartoning space compared to fully assembled products which results in getting more product on each delivery truck- reducing use of trucks and packaging material.
- ❖ Over 94% of the liner board and 100% of the medium used in the production of the corrugated sheet boxes we use in packaging - is recycled material.
- ❖ Consolidated shipments and customs clearance to reduce fuel consumption, toxic emissions etc., save the cost.
- ❖ The majority of our chairs are shipped in reinforced boxes with a "universal holding tray" that protects them in transit- resulting in lower damages & less waste.

## **Product**

- ❖ We offer a wide range of fabrics that are either recyclable or made from recycled fibers.
- ❖ Plastic chair components are recyclable and contain up to 20% of reprocessed material.
- ❖ We use "engineered" wood components for seat and back structures.
- ❖ Our 10 year warranty ensures superior products and workmanship reducing the amount of products and components being sent to landfills.

## **After Sale/Reuse**

- ❖ Components found to be defective are returned to the vendor for recycling or refurbishing.
- ❖ Samples and returned chairs are refurbished and sold to our staff, friends and family.

**Allseating is certified ISO 9001-2000 and this requires a commitment to continuous improvement through a cycle of initiatives that can also include environmental commitments. This self set environmental initiative mandates Allseating to achieve the specific objectives.**

**● Reduce ● Re-use ● Recycle ● Renew**

**is what we consistently strive towards!**